

SIRUBA®

銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

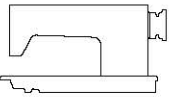
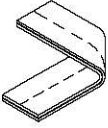
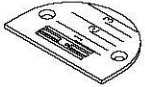
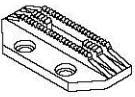
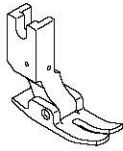
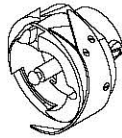
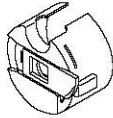
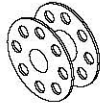
L819

零件圖 PARTS LIST



高林股份有限公司
KAULIN MFG. CO., LTD.

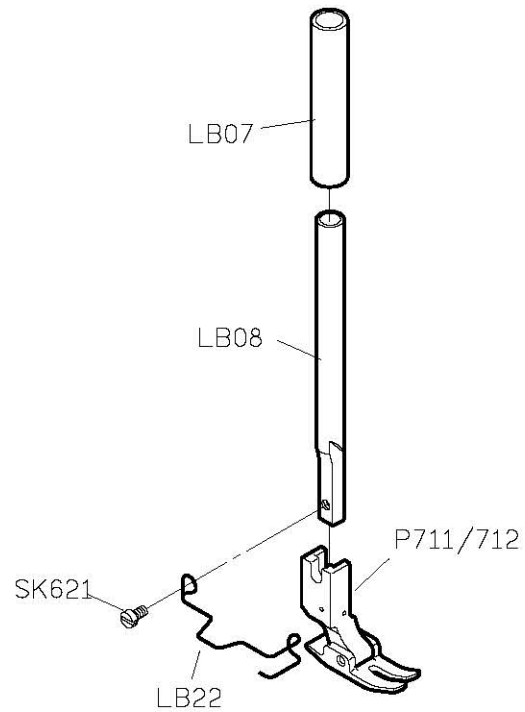
From the library of: Superior Sewing Machine & Supply LLC

								
MODEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE
機 型	規 格	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號
L819-X1	厚 布 料	E702	D702	P711/P712	G112J	G201	G301	DB*1#21
L819-X2		E702	D702	P711/P712	G131	G204	G302	DB*1#21
L819-X1R	厚 布 料 (拉 輪)	E713	D713	P713-A	G112J	G201	G301	DB*1#21
L819-X2R		E713	D713	P713-A	G131	G204	G302	DB*1#21

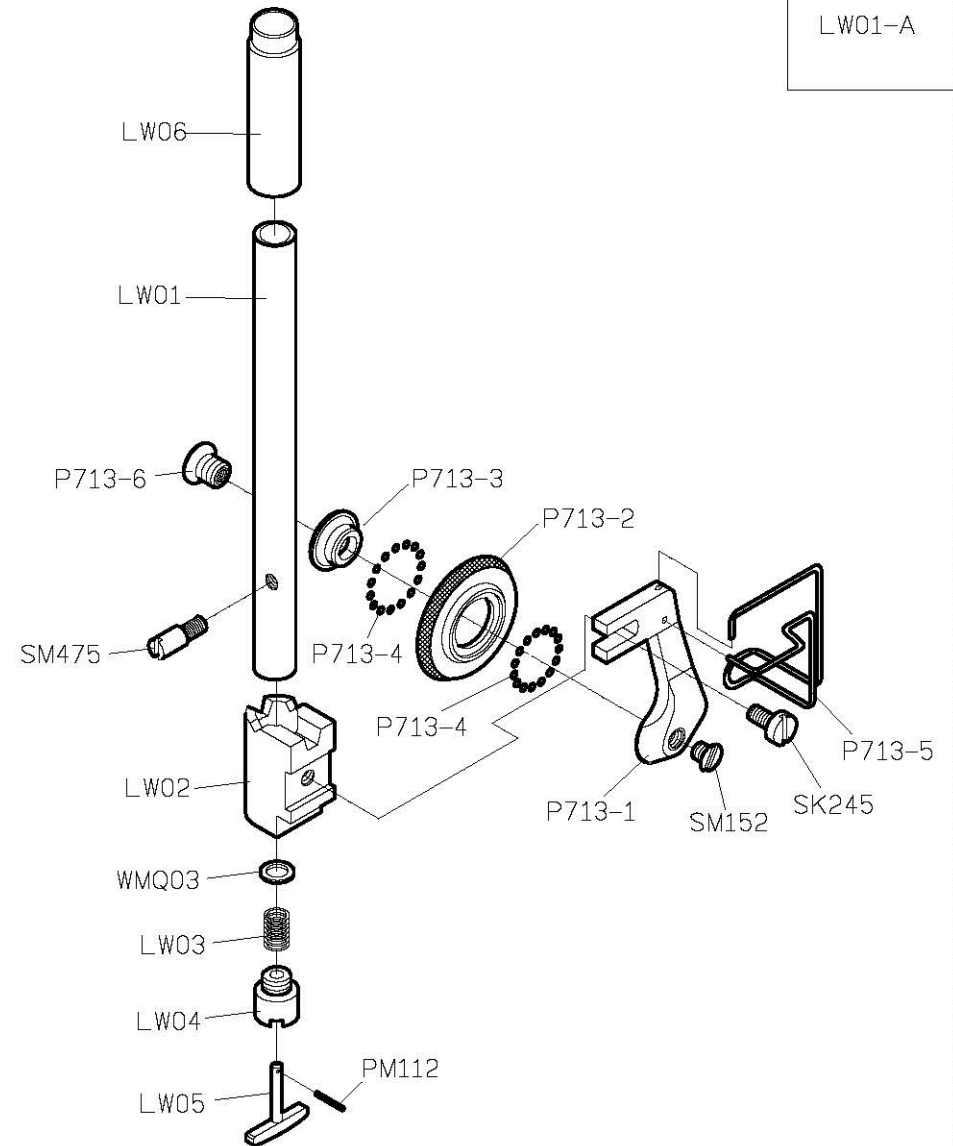
型別件對照表 MODEL COMPARE LIST

2

X1 / X2



X1R / X2R



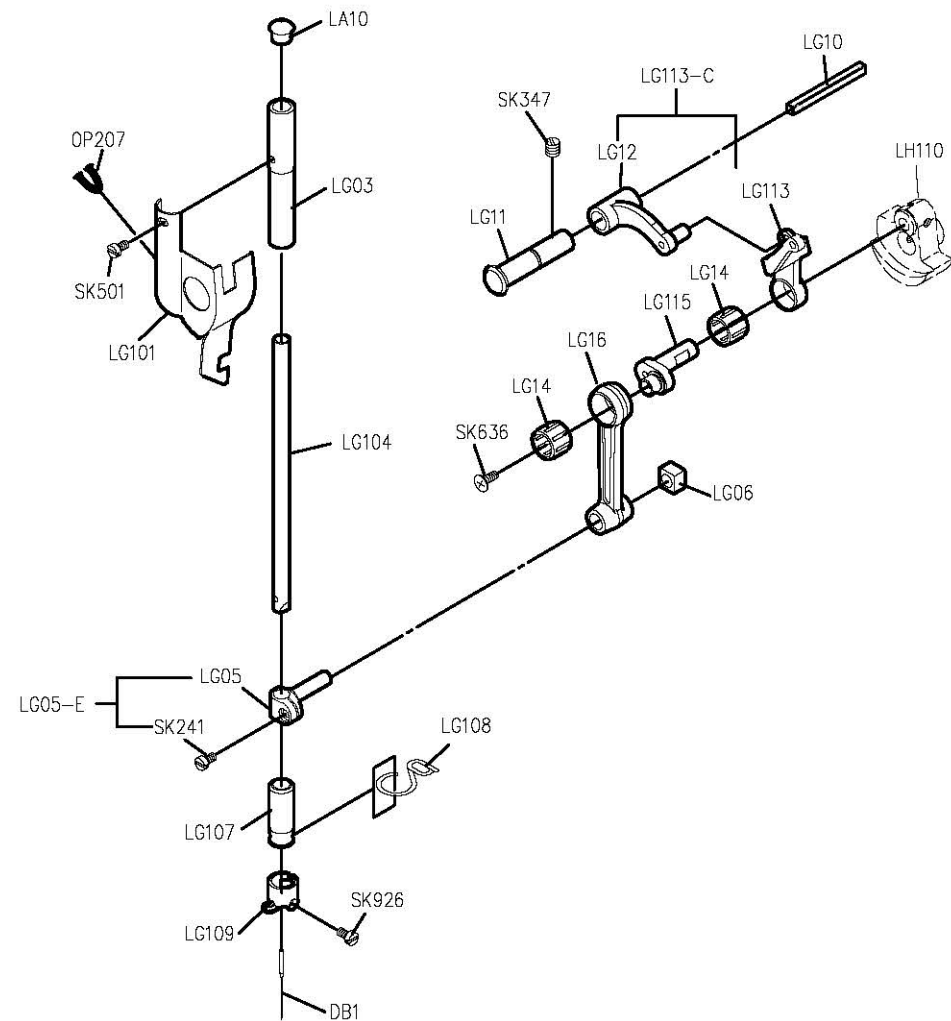
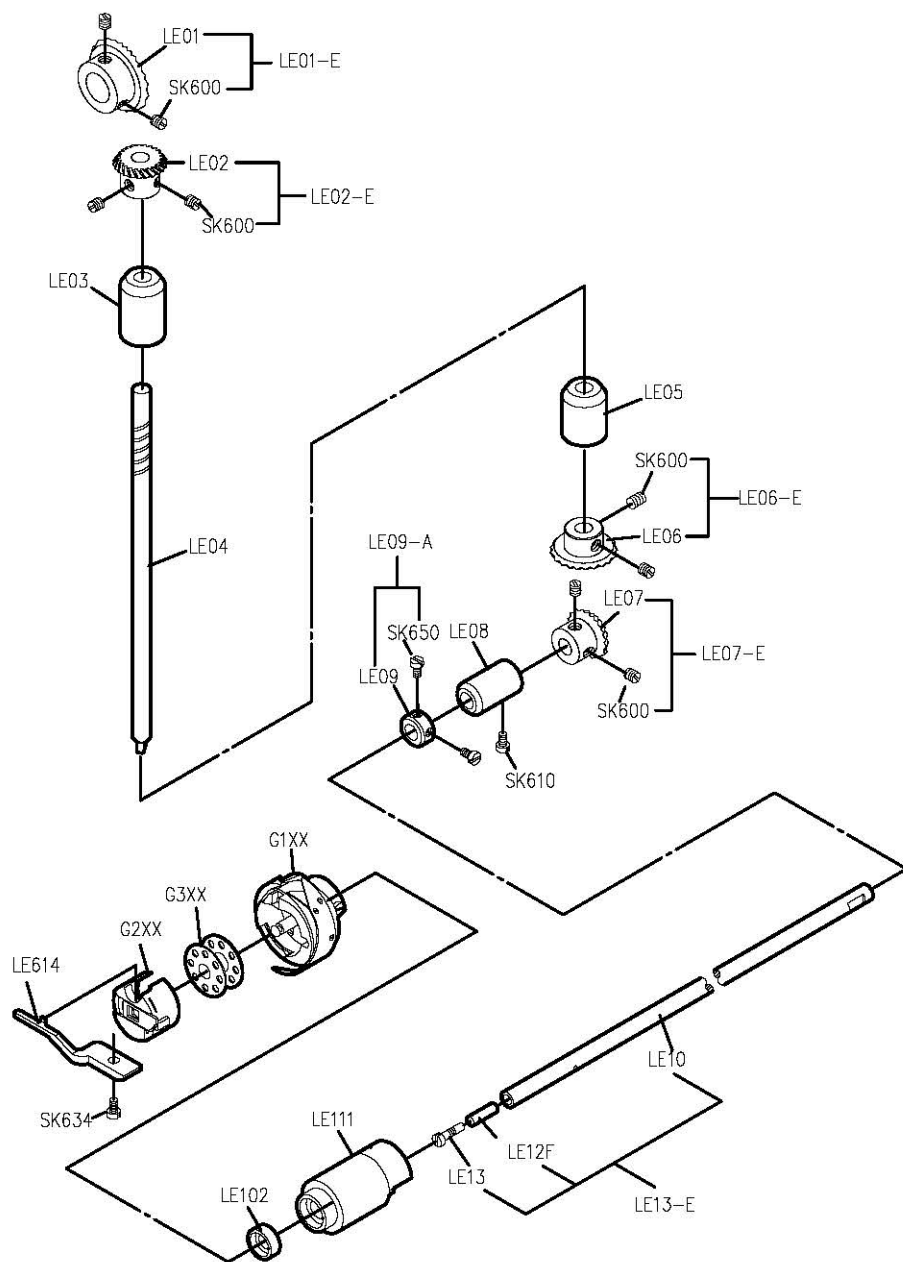


This exploded view diagram illustrates the front suspension assembly, detailing the following components and their assembly sequence:

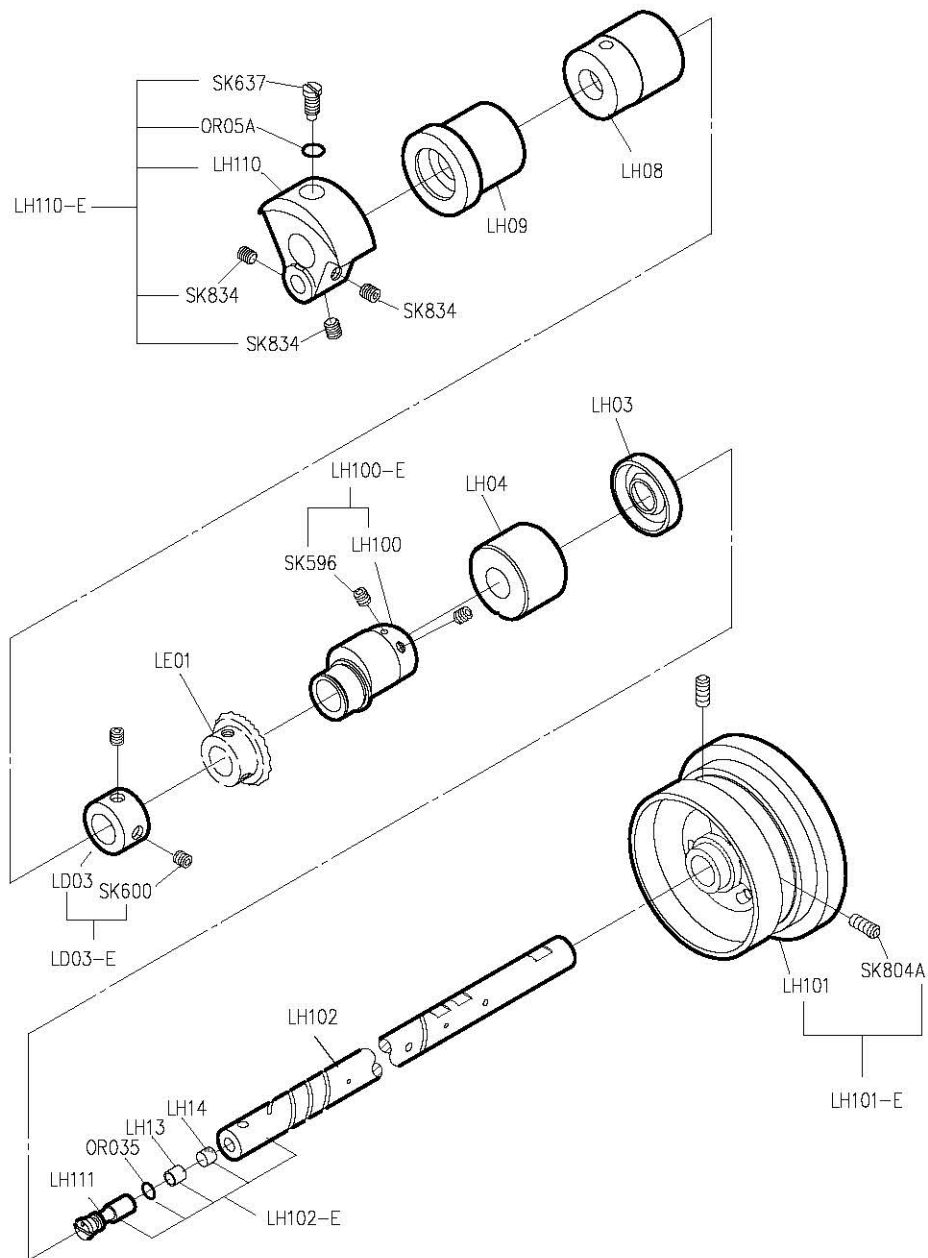
- Upper Control Arm Assembly:**
 - LD109:** Upper control arm.
 - NK61:** Upper control arm ball joint.
 - WK33:** Upper control arm ball joint nut.
 - LC151:** Upper control arm bush.
 - LC158:** Upper control arm bush.
 - LC159:** Upper control arm bush.
 - LC119D:** Upper control arm bracket.
 - SM801:** Upper control arm bracket pin.
 - SK804:** Upper control arm bracket pin.
 - LC120D:** Upper control arm bracket pin.
 - LC100D:** Upper control arm bracket pin.
- Lower Control Arm Assembly:**
 - LC107:** Lower control arm.
 - LC107-E:** Lower control arm bracket.
 - SK594:** Lower control arm pin.
 - LC106:** Lower control arm bush.
 - OR07A:** Lower control arm bush.
 - LC101:** Lower control arm bush.
 - WMA01:** Lower control arm bush.
 - SK804:** Lower control arm bush pin.
 - SK619:** Lower control arm bush pin.
 - PJ85:** Lower control arm bracket.
- Stabilizer Assembly:**
 - LC111:** Stabilizer bracket.
 - LC121:** Stabilizer bracket pin.
 - OR115:** Stabilizer bracket pin.
 - LC125:** Stabilizer bracket pin.
 - LC161:** Stabilizer bracket pin.
 - LC112:** Stabilizer bracket pin.
 - LC123:** Stabilizer bracket pin.
 - LC123-1:** Stabilizer bracket pin.
 - SK930:** Stabilizer bracket pin.
 - PJ69:** Stabilizer bracket pin.
 - LC109:** Stabilizer bracket pin.
 - LC108:** Stabilizer bracket pin.
 - LC109:** Stabilizer bracket pin.
 - LC110:** Stabilizer bracket pin.
 - LC111:** Stabilizer bracket pin.
 - LC112:** Stabilizer bracket pin.
 - LC113:** Stabilizer bracket pin.
 - LC114:** Stabilizer bracket pin.
 - LC115:** Stabilizer bracket pin.
 - LC116:** Stabilizer bracket pin.
 - LC117:** Stabilizer bracket pin.
 - LC118:** Stabilizer bracket pin.
 - LC119:** Stabilizer bracket pin.
 - LC120:** Stabilizer bracket pin.
 - LC121:** Stabilizer bracket pin.
 - LC122:** Stabilizer bracket pin.
 - LC123:** Stabilizer bracket pin.
 - LC124:** Stabilizer bracket pin.
 - LC125:** Stabilizer bracket pin.
 - LC126:** Stabilizer bracket pin.
 - LC127:** Stabilizer bracket pin.
 - LC128:** Stabilizer bracket pin.
 - LC129:** Stabilizer bracket pin.
 - LC130:** Stabilizer bracket pin.
 - LC131:** Stabilizer bracket pin.
 - LC132:** Stabilizer bracket pin.
 - LC133:** Stabilizer bracket pin.
 - LC134:** Stabilizer bracket pin.
 - LC135:** Stabilizer bracket pin.
 - LC136:** Stabilizer bracket pin.
 - LC137:** Stabilizer bracket pin.
 - LC138:** Stabilizer bracket pin.
 - LC139:** Stabilizer bracket pin.
 - LC140:** Stabilizer bracket pin.
 - LC141:** Stabilizer bracket pin.
 - LC142:** Stabilizer bracket pin.
 - LC143:** Stabilizer bracket pin.
 - LC144:** Stabilizer bracket pin.
 - LC145:** Stabilizer bracket pin.
 - LC146:** Stabilizer bracket pin.
 - LC147:** Stabilizer bracket pin.
 - LC148:** Stabilizer bracket pin.
 - LC149:** Stabilizer bracket pin.
 - LC150:** Stabilizer bracket pin.
 - LC151:** Stabilizer bracket pin.
 - LC152:** Stabilizer bracket pin.
 - LC153:** Stabilizer bracket pin.
 - LC154:** Stabilizer bracket pin.
 - LC155:** Stabilizer bracket pin.
 - LC156:** Stabilizer bracket pin.
 - LC157:** Stabilizer bracket pin.
 - LC158:** Stabilizer bracket pin.
 - LC159:** Stabilizer bracket pin.
 - LC160:** Stabilizer bracket pin.
 - LC161:** Stabilizer bracket pin.
 - LC162:** Stabilizer bracket pin.
 - LC163:** Stabilizer bracket pin.
 - LC164:** Stabilizer bracket pin.
 - LC165:** Stabilizer bracket pin.
 - LC166:** Stabilizer bracket pin.
 - LC167:** Stabilizer bracket pin.
 - LC168:** Stabilizer bracket pin.
 - LC169:** Stabilizer bracket pin.
 - LC170:** Stabilizer bracket pin.
 - LC171:** Stabilizer bracket pin.
 - LC172:** Stabilizer bracket pin.
 - LC173:** Stabilizer bracket pin.
 - LC174:** Stabilizer bracket pin.
 - LC175:** Stabilizer bracket pin.
 - LC176:** Stabilizer bracket pin.
 - LC177:** Stabilizer bracket pin.
 - LC178:** Stabilizer bracket pin.
 - LC179:** Stabilizer bracket pin.
 - LC180:** Stabilizer bracket pin.
 - LC181:** Stabilizer bracket pin.
 - LC182:** Stabilizer bracket pin.
 - LC183:** Stabilizer bracket pin.
 - LC184:** Stabilizer bracket pin.
 - LC185:** Stabilizer bracket pin.
 - LC186:** Stabilizer bracket pin.
 - LC187:** Stabilizer bracket pin.
 - LC188:** Stabilizer bracket pin.
 - LC189:** Stabilizer bracket pin.
 - LC190:** Stabilizer bracket pin.
 - LC191:** Stabilizer bracket pin.
 - LC192:** Stabilizer bracket pin.
 - LC193:** Stabilizer bracket pin.
 - LC194:** Stabilizer bracket pin.
 - LC195:** Stabilizer bracket pin.
 - LC196:** Stabilizer bracket pin.
 - LC197:** Stabilizer bracket pin.
 - LC198:** Stabilizer bracket pin.
 - LC199:** Stabilizer bracket pin.
 - LC200:** Stabilizer bracket pin.

This diagram shows an exploded view of a mechanical assembly. The components are labeled as follows:

- LD03-E**: A bracketed label for a component at the top left.
- LD03**: A component below LD03-E.
- SK60A**: A component to the right of LD03.
- LD02**: A component below LD03.
- LD104**: A long cylindrical component in the center.
- LD07**: A component to the right of LD104.
- SK630**: A component below LD02.
- LD111**: A component on the far left.
- LD112**: A component below LD111.
- SK645**: A component below LD112.
- WM603**: A component below LD112.
- LD113**: A component below WM603.
- SK674*2**: A component above LD113.
- D7XX**: A component to the right of SK674*2.
- LD103-E**: A bracketed label for a component at the top right.
- SK60A**: A component below LD103-E.
- LD07**: A component below SK60A.
- SK630**: A component below LD07.
- LD118**: A component above LD118-E.
- LD117-E**: A component to the right of LD118.
- SK265**: A component below LD117-E.
- LD100**: A component to the right of LD104.
- LH100**: A component below LD100.
- EM203**: A component below LH100.
- LD108**: A component below EM203.
- LD109**: A component to the right of LD108.
- LD106-E**: A bracketed label for a component at the bottom right.
- LD106**: A component below LD106-E.
- SK612**: A component below LD106.
- NK61**: A component to the right of SK612.
- LD07**: A component to the right of NK61.
- SK627**: A component below LD106.
- LD116**: A long cylindrical component at the bottom.
- LD03**: A component above LD116.
- SK60A**: A component to the right of LD03.
- LD02**: A component below LD03.
- EM153**: A component below LD02.
- LD101**: A component to the left of EM153.
- SK273**: A component below LD101.
- LD101-E**: A bracketed label for a component at the bottom left.

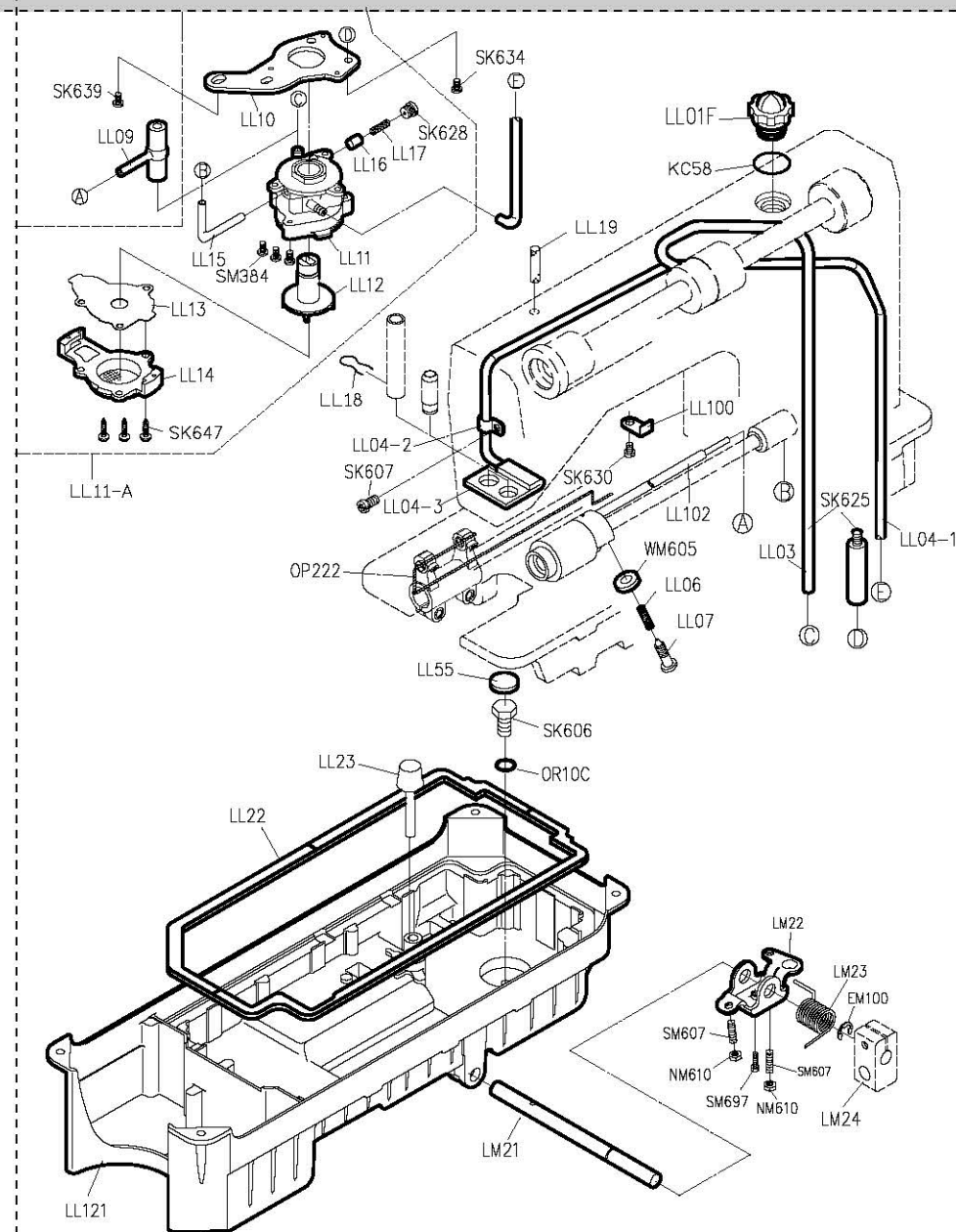


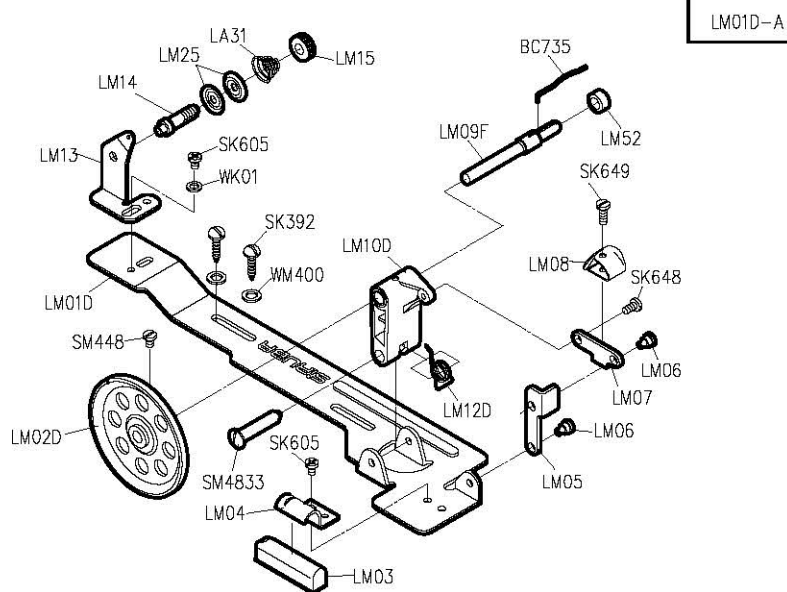
PARTS LIST FOR LH GROUP



PARTS LIST FOR LL GROUP

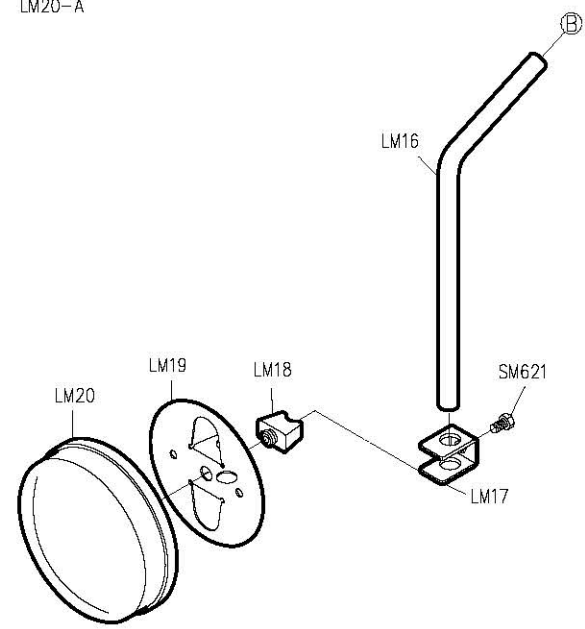
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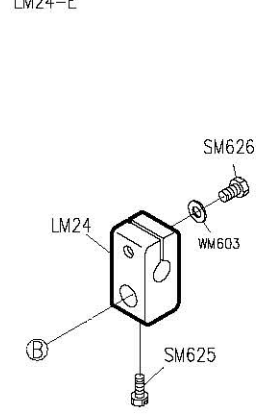


LM01D-A

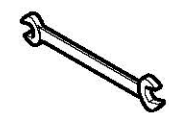
LM20-A



LM24-E



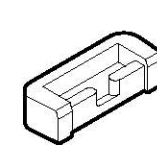
LY01



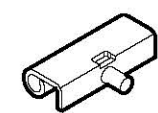
LY02



YM04*2



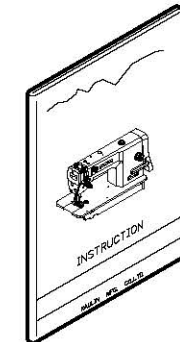
LY05*2



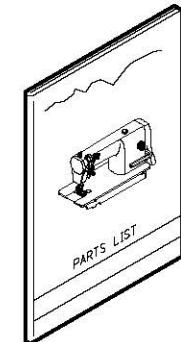
LY20*8



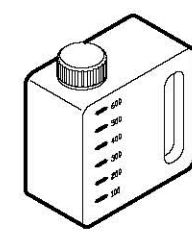
LY10



LY13



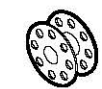
LY21-A



YM102*2



G3XX*2



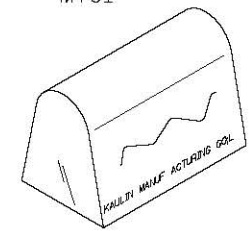
YM103*2



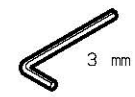
針*2



MY01



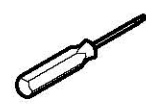
MY11



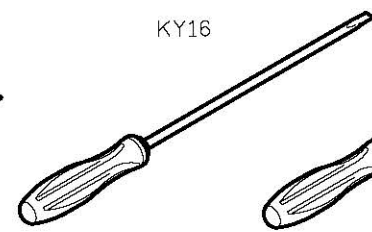
KZ03*1



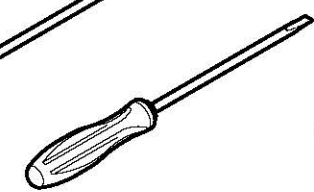
MY13



KY16

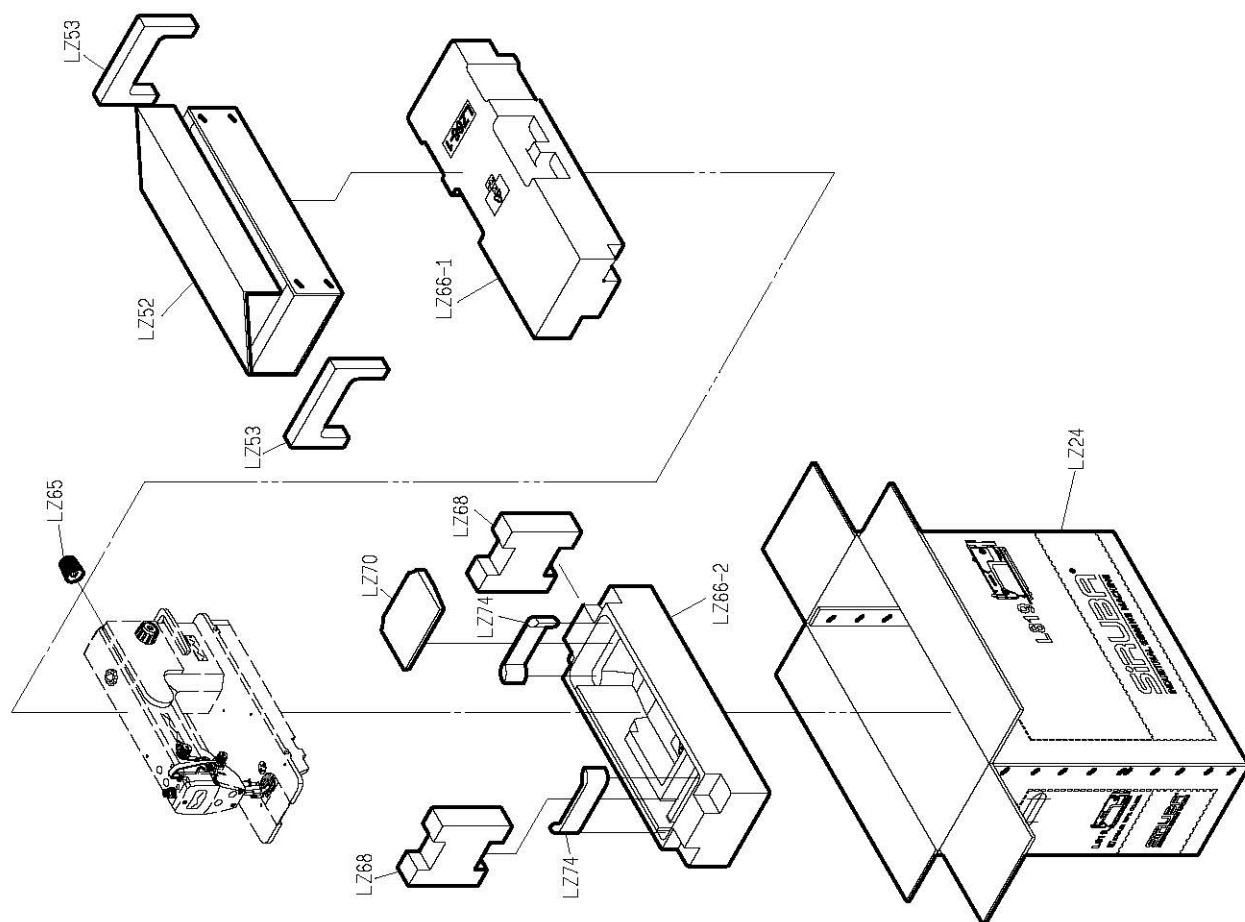


KY17



KY26F







L819

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